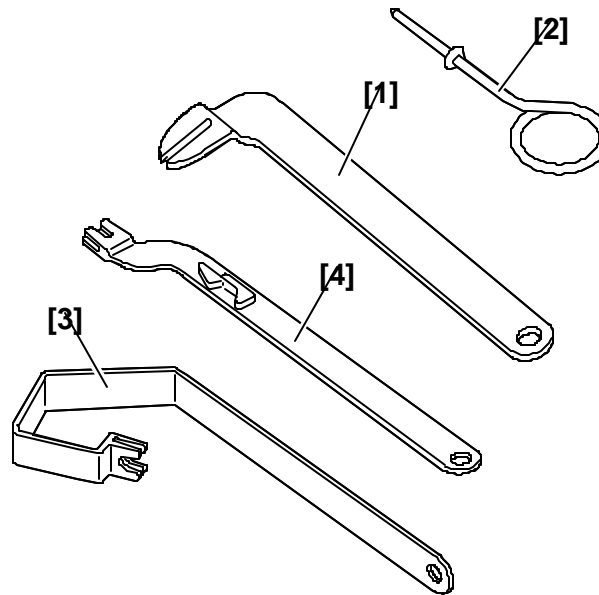


## checks and adjustments : anti-roll control SC.CAR WITH ACTIVE ANTI-ROLL

### 1 Recommended tools



- Fig. : 1 -

Height adjustment tools :

- [ 1 ] height corrector control spanner 8003-TA
- [ 2 ] height corrector locking pin 8003-TB
- [ 3 ] front height corrector setting gauge 8003-TC
- [ 4 ] rear height corrector setting gauge 8003-TD

### 2 General conditions required to carry out the adjustment

Verify the tyre pressure.

Place the vehicle on a four post lift.

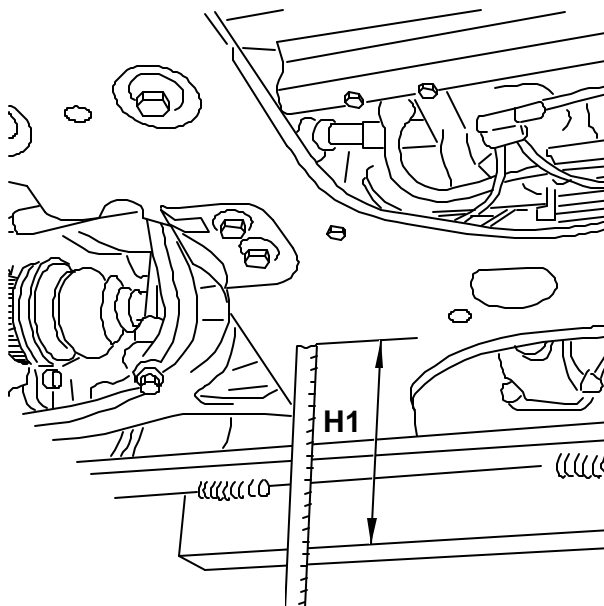
Set the height corrector to the "NORMAL DRIVING" position.

Release the parking brake.

Engine running.

### 3 Checks

#### 3.1 Preliminary operations



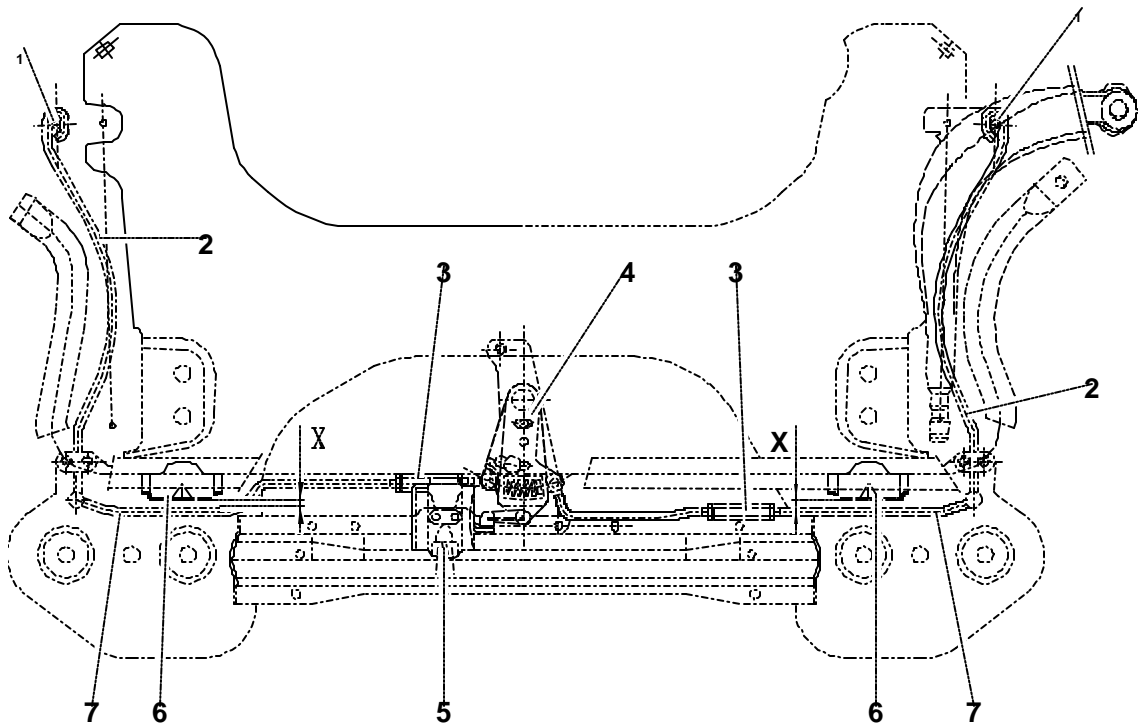
- Fig. : 2 -

Measure height " H1 " on the RH and L.H. sides.

---

**URGENT : There should be a H1 to 0 mm difference between heights " 5 ".**

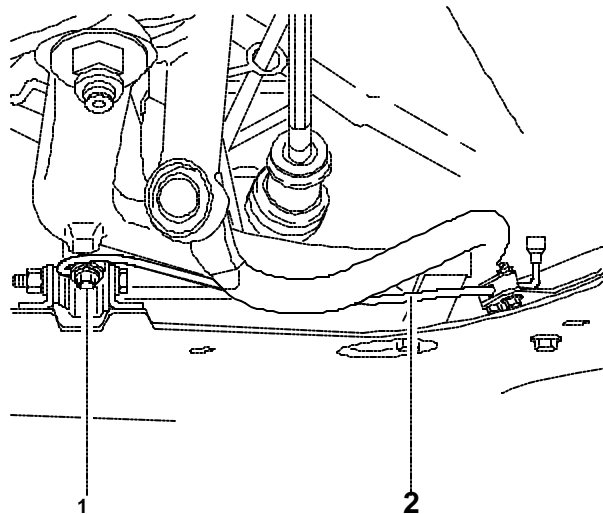
---



- Fig. : 3 -

Clean the threads of the link rods located on each side of adjusting sleeves ( 3 ).

This operation enables screwing and unscrewing the adjusting sleeves without stress.



- Fig. : 4 -

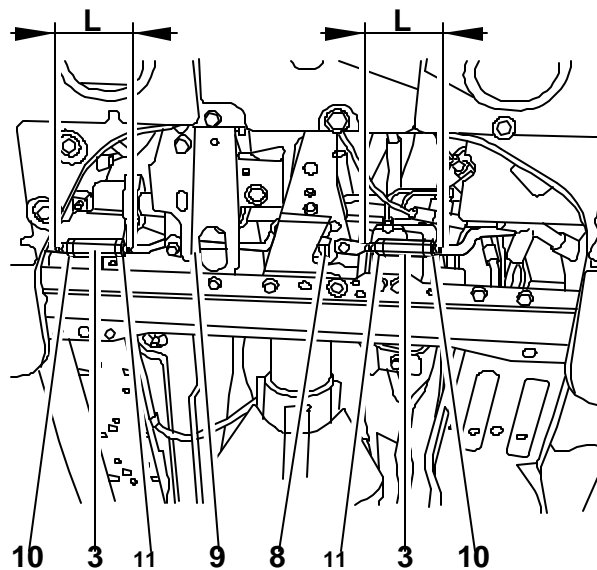
Loosen screws ( 1 ).

Place torque arms ( 7 ) in position so as to obtain a dimension " x " between the link rods and the anti-roll bar bearings equal to 6 mm.

N.B. : Clearance " x " prevents the torque arms from contacting the anti-roll bar bearings.

Tighten the screws ( 1 ) to 2,2 m.daN.

### 3.2 Pre-adjustment



- Fig. : 5 -

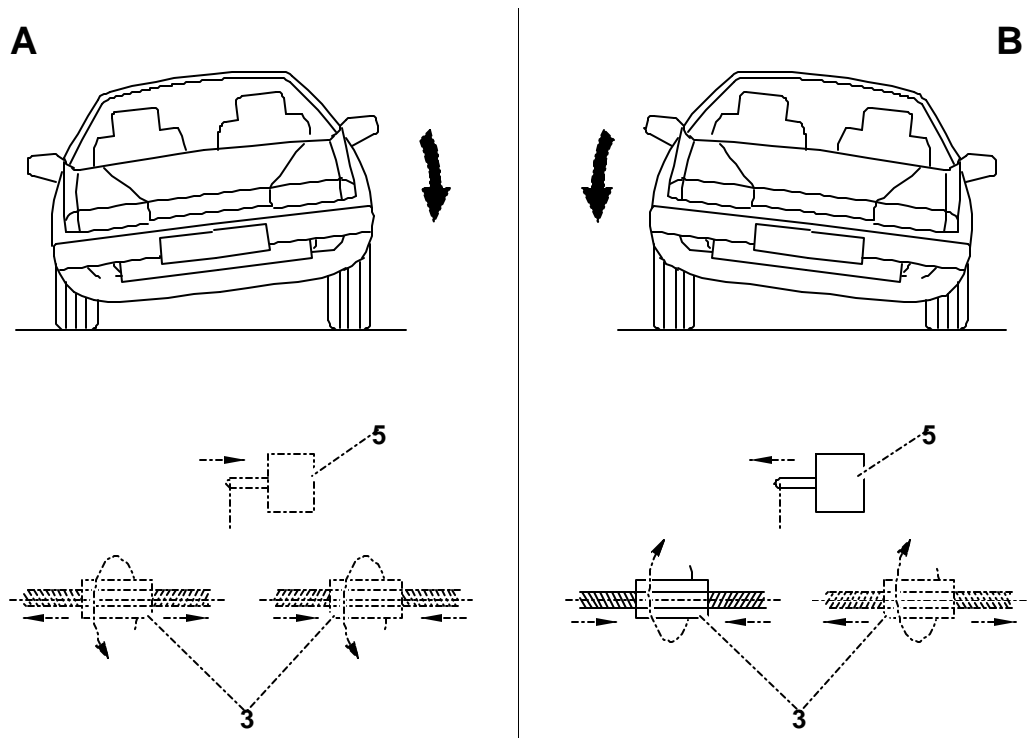
Slacken lock-nuts ( 10,11 ).

Act upon adjusting sleeves ( 3 ) to obtain a dimension  $L = 73$  mm between the threaded extremities.

### 3.3 Adjustment

If the height of the vehicle is not correct : adjust the vehicle height approximately ; actuate front height corrector ( 9 ) and the rear height corrector ; using tool [ 1 ].

N.B. : Do not retighten the automatic control collars.



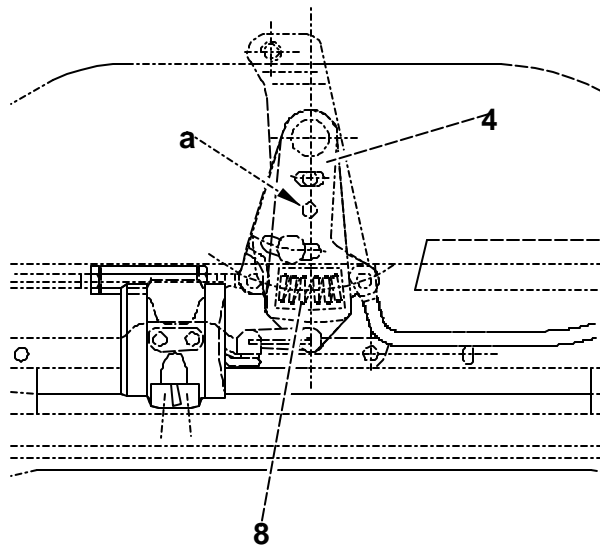
- Fig. : 6 -

A : vehicle with an inclination to the right.

B : vehicle with an inclination to the left.

Go under the vehicle, opposite the rear axle.

So that no stress is exerted on link rods ( 7 ) : gently turn both sleeves ( 3 ) simultaneously to avoid the screwing efforts.



- Fig. : 7 -

The extremities of springs ( 8 ) should bear against the fixed and movable spring U-clamps of balance lever ( 4 ).

N.B. : These clamps must be centered at " 4 " .

According to the case " A " or " B ", rotate both adjusting sleeves ( 3 ) upwards or downwards to place the vehicle in the horizontal position.

N.B. : Once the suspension has been stabilised, link rods ( 7 ) must be balanced . Adjusting sleeves ( 3 ) should be screwed without effort.

Measure height " H1 " on the RH and L.H. sides.

**URGENT** : There should be a H1 to 0 mm difference between heights " 5 " .

Tighten lock-nuts ( 10,11 ).

**CAUTION** : During this operation, do not modify the relative position of adjusting sleeves ( 3 ) and link rods ( 7 ).

Operate, by hand, anti-roll corrector ( 5 ) in both directions and make sure that the vehicle is in the horizontal position.

Check and adjust the front and rear heights of the vehicle (see the relevant operation).